

## LUKAS Mounted points

Maximum rotational speed varies according to the overhang length (open shank length  $L_0$ ) of the shank; for this reason, always refer to the table provided on each pack before using the mounted points

Quality **Ceramic**: mixture of ceramic grain and monocrystal aluminium oxide


Suitable for tool steel, titanium and nickel alloys, glass and carbides

Cutting speed approx. 30÷50 m/s


**In indivisible pack of 20 pcs.**

**With shank  $\varnothing$  3 mm**


### Cylindrical 510 - ZY

$\varnothing$ x head height	mm	4 x 8	5 x 10	6 x 13
<b>Code</b>		<b>D 9572 1003</b>	<b>D 9572 1006</b>	<b>D 9572 1009</b>
<b>D 9572/1</b>	Each €			
Grit and hardness		80 L	80 L	80 L
 pcs.		20	20	20


### Arch pointed nose 520 - SP

$\varnothing$ x head height	mm	5 x 10	8 x 16
<b>Code</b>		<b>D 9572 3510</b>	<b>D 9572 3816</b>
<b>D 9572/3</b>	Each €		
Grit and hardness		80 L	80 L
 pcs.		20	20

### Spherical 580 - KU

Head $\varnothing$	mm	6
<b>Code</b>		<b>D 9572 7006</b>
<b>D 9572/7</b>	Each €	
Grit and hardness		80 L
 pcs.		20


### Cylindrical flat 600 - ZY2

$\varnothing$ x head height	mm	13 x 3
<b>Code</b>		<b>D 9572 9003</b>
<b>D 9572/9</b>	Each €	
Grit and hardness		80 L
 pcs.		20




**With shank  $\varnothing$  6 mm**


### Cylindrical 510 - ZY

$\varnothing$ x head height	mm	10 x 20	13 x 25	16 x 32	20 x 32
<b>Code</b>		<b>D 9572 2014</b>	<b>D 9572 2020</b>	<b>D 9572 2023</b>	<b>D 9572 2026</b>
<b>D 9572/2</b>	Each €				
Grit and hardness		80 L	46 L	46 L	46 L
 pcs.		20	20	20	20


### Arch pointed nose 520 - SP

$\varnothing$ x head height	mm	13 x 20
<b>Code</b>		<b>D 9572 4005</b>
<b>D 9572/4</b>	Each €	
Grit and hardness		46 L
 pcs.		20

### Conical round nose 620 - KE

$\varnothing$ x head height	mm	10 x 25	16 x 32
<b>Code</b>		<b>D 9572 6002</b>	<b>D 9572 6003</b>
<b>D 9572/6</b>	Each €		
Grit and hardness		46 L	46 L
 pcs.		20	20

### Spherical 580 - KU

Head $\varnothing$	mm	10	13
<b>Code</b>		<b>D 9572 8010</b>	<b>D 9572 8013</b>
<b>D 9572/8</b>	Each €		
Grit and hardness		46 L	46 L
 pcs.		20	20

