

## LUKAS Mounted points for mouldmakers

In corundum EKbr - Hardness M (medium) - The maximum rotational speed indicated refers to the overhang length of the shaft equal to 10 mm - **The specified values must be complied with in all cases**



Shank Ø 3x30 mm



Shape D	1	2	3	7	8	9	10	12	13	14	15
Code D 9600 ...	0001	0002	0003	0007	0008	0009	0010	0012	0013	0014	0015
<b>D 9600</b> Each €											
Ø head x max height mm	9 x 2	9 x 3	8 x 2	5 x 2,5	6 x 3	8 x 4	3,2 x 4	7 x 6	3	4	5
Speed rpm	37000	37000	38000	67000	55000	38000	64000	45000	80000	64000	64000
Grit	100	80	100	100	100	80	100	80	100	80	80

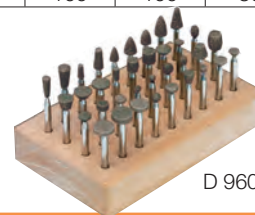


Shape D	21	22	23	24	26	27	29	30	31	33	34	35	36
Code D 9600 ...	0021	0022	0023	0024	0026	0027	0029	0030	0031	0033	0034	0035	0036
<b>D 9600</b> Each €													
Ø head x max height mm	8 x 1,6	2,5 x 6	5 x 6	6 x 6	6 x 2,5	3,5 x 10	3,2 x 6,4	4,4 x 10	5 x 3	6 x 8	4,3 x 7	6 x 10	6 x 11
Speed rpm	49000	80000	67000	64000	65000	64000	65000	64000	67000	55000	40000	55000	55000
Grit	100	100	80	60	100	100	100	100	100	80	100	80	80

### Sets of 36 mounted points with different shapes - Shank Ø 3 mm

Mounted points with Ø max. 10 mm, for high precision work  
On wood support, dimensions LxDxh 100x60x20 mm

Code D 9601 0000	<b>D 9601/0</b>	EKbr	Each €		1
Code D 9601 2000	<b>D 9601/2</b>	EKR-Standard	Each €		1



D 9601/0

D 9601/2

## LUKAS Felt polishing points

Conforming to standard DIN 61200 quality H3 hard  
For steel, gold, silver, glass, plastics, ivory, etc. - To be used with abrasive paste and diamond grinding  
For 5-10 m/s peripheral speed

Shank Ø 3 mm 6x10÷12x15 mm - Shank Ø 6 mm 10x15÷30x40 mm

D 9612 - Spare felt polishing points - ZY - For shank Ø 3 mm



D 9605 - ZY

D 9606 - SP

D 9608 - KU

D 9610 - KE

D 9612 Caps - ZY

Ø x height mm	6x10	8x10	10x12	12x15	10x15	12x20	16x20	20x25	25x30	30x40
Code D 9605 ...	0610	0810	1012	1215	1015	1220	1620	2025	2530	3040
<b>D 9605 - ZY•</b> Each €										
Code D 9606 ...	0610	0810	1012	—	1015	1220	—	2025	2530	3040
<b>D 9606 - SP•</b> Each €										
Code D 9608 ...	0610	0810	1012	—	—	1220	—	2025	—	—
<b>D 9608 - KU (Ø)</b> Each €										
Code D 9610 ...	—	—	—	—	1015	—	1620	2025	2530	3040
<b>D 9610 - KE</b> Each €										
Code D 9612 ...	0610	0810	—	—	—	—	—	—	—	—
<b>D 9612- Caps</b> Each €										
Speed rpm	6x10	24000	19000	17000	19000	17000	11000	9500	7500	6500
Shank Ø mm	3*	3*	3*	3*	6	6	6	6	6	6

\* For use on arbors Ø 6 mm, see reducing bushes D 9618

• From 6x10÷12x15 in indivisible pack of 20 pcs. - From 10x15÷30x40 in indivisible pack of 10 pcs.

## Accessories for mounted points

### SILICON CARBIDE ABRASIVE PASTE

Suitable for polishing pre-ground surfaces and hard metallic surfaces - Contents: 250 g

Grit/Quality	120/medium (88-125 µm)	320/very fine (20-40 µm)
Code	D 9617 0120	D 9617 0320
<b>D 9617</b> Each €		



### DIAMOND ABRASIVE PASTE

Suitable for polishing pre-ground surfaces and hard metallic surfaces and glass - Contents: 5 g

Grit / Colour	9 / red	15 / brown
Code	D 9617 2009	D 9617 2015
<b>D 9617/2</b> Each €		



### REDUCING BUSHES - outer / inner Ø 6 / 3 mm - Length 25 mm

Code D 9618 0000	<b>D 9618</b>	Each €		5
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