

LUKAS Mandrels for abrasive bands

In rubber, with slots - For 25÷40 m/s maximum peripheral speed

Abrasive bands are firmly secured to the mandrel through the elastic centrifugal expansion of the slots - With approx. 85° Shore-A resistance to centrifugal force

Conical - KE - Minimum diameter 22 mm -  5 pcs.

Shank Ø 6 mm

Max diameter x height	mm	29x30	36x60
Code		D 9643 2930	D 9643 3660
D 9643	Each €		
Minimum diameter	mm	22	22
Rotational speed rpm	max	19100	15900



Cylindrical ZY -  5 pcs.

Diameter x height	mm	10x10	10x20	12x10	12x25	15x10	15x30	22x20	25x25
Code	D 9645	1010	1020	1210	1225	1510	1530	2220	2525
D 9645	Each €								
Rotational speed rpm	max	36000	36000	36000	36000	36000	36000	26000	22900
Diameter x height	mm	30x20	30x30	38x25	45x30	51x25	60x30	75x30	100x40
Code	D 9645	3020	3030	3825	4530	5125	6030	7530*	1040*
D 9645	Each €								
Rotational speed rpm	max	19100	19100	15100	12100	11200	9500	7600	5700



* Shank Ø 8 mm

LUKAS Abrasive bands

For deburring, cleaning and polishing steel, grey cast iron, malleable cast iron, non-ferrous metals, wood, etc.

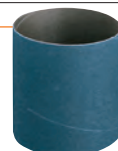


Conical - KE - For mandrels D 9643 - **In corundum cloth** - **In indivisible pack**  of 50 pcs.

Max diameter x height	mm	29x30	36x60
Code		D 9646 2930	D 9646 3660
D 9646 - Grit 40	Each €		
Code		D 9647 2930	D 9647 3660
D 9647 - Grit 60	Each €		
Code		D 9648 2930	D 9648 3660
D 9648 - Grit 80	Each €		
Code		D 9649 2930	D 9649 3660
D 9649 - Grit 150	Each €		



Cylindrical - ZY
For mandrels D 9645



Zirconium
D 9642 - D 9644



Corundum
D 9650 ÷ D 9654



With ceramic grit
D 9654/41 - D 9654/61

In zirconia cloth suitable for stainless steel


In indivisible pack  of 50 pcs.

Diameter x height	mm	15x30	22x20	25x25	30x30	45x30	51x25	60x30
Code		—	D 9642 2220	D 9642 2525	D 9642 3030	D 9642 4530	D 9642 5125	D 9642 6030
D 9642 - Grit 36	Each €							
Code		D 9644 1530	D 9644 2220	—	D 9644 3030	D 9644 4530	—	D 9644 6030
D 9644 - Grit 60	Each €							

In corundum cloth - **In indivisible pack**  of 50 pcs.

Diameter x height	mm	10x10	10x20	12x10	12x13	12x25	15x10	15x30	22x20	25x25	30x20	30x30	38x25	45x30	51x25	60x30	75x30	100x40
Code	D 9650	—	—	—	—	—	—	—	2220	2525	3020	3030	3825	4530	5125	6030	7530	1040
D 9650 - Grit 40	Each €																	
Code	D 9651	—	—	—	—	—	1510	1530	2220	2525	3020	3030	3825	4530	5125	6030	7530	1040
D 9651 - Grit 60	Each €																	
Code	D 9652	1010	1020	1210	1213	1225	1510	1530	2220	2525	3020	3030	3825	4530	5125	6030	7530	1040
D 9652 - Grit 80	Each €																	
Code	D 9653	1010	1020	1210	1213*	1225	1510	1530	2220	2525	3020	3030	3825	4530	5125	6030	7530	1040
D 9653 - Grit 150	Each €																	
Code	D 9654	1010	1020	1210	1213	1225	—	—	—	—	—	—	—	—	—	—	—	—
D 9654 - Grit 240	Each €																	

* Grit 120

With ceramic grit suitable for stainless steel and nickel alloys - **In indivisible pack**  of 50 pcs.

Diameter x height	mm	30x30	45x30	60x30
Code		D 9654 4130	D 9654 4145	D 9654 4160
D 9654/41 - Grit 40	Each €			
Code		D 9654 6130	D 9654 6145	D 9654 6160
D 9654/61 - Grit 60	Each €			