

**LUKAS** Mounted flap wheels

**Combined type with abrasive fabric fins and abrasive fabric of synthetic fibres in corundum (dark red)**

This particular abrasive fabric, in an elastic laminated layers, makes it possible to finish surfaces with good removal Suitable for use on steel, tempered steel, steel alloys, tool steel, rustproof and acid proof steel, cast iron, plastics, wood and rubber

| Diameter x height                             | mm  | 40x20              | 50x20              | 50x30              | 60x30              | 80x40              |
|---|-----|--------------------|--------------------|--------------------|--------------------|--------------------|
| <b>Code</b>                                   |     | <b>D 9674 4020</b> | <b>D 9674 5020</b> | <b>D 9674 5030</b> | <b>D 9674 6030</b> | <b>D 9674 8040</b> |
| <b>D 9674</b> - Grit A 104/80 (medium) Each € |     |                    |                    |                    |                    |                    |
| <b>Code</b>                                   |     | <b>D 9675 4020</b> | <b>D 9675 5020</b> | <b>D 9675 5030</b> | <b>D 9675 6030</b> | <b>D 9675 8040</b> |
| <b>D 9675</b> - Grit A 106/150 (fine) Each €  |     |                    |                    |                    |                    |                    |
| Max rotational speed                          | rpm | 14000              | 11000              | 11000              | 9000               | 7000               |

**With even material consumption**

Particularly suitable for use on stainless steel, as well as steel, tempered steel, steel alloys, tool steel, rustproof and acid proof steels, cast iron, plastics, wood and rubber

| Diameter x height                             | mm  | 40x20              | 60x30              | 80x40              | 80x50              |
|---|-----|--------------------|--------------------|--------------------|--------------------|
| <b>Code</b>                                   |     | <b>D 9676 4020</b> | <b>D 9676 6030</b> | —                  | <b>D 9676 8050</b> |
| <b>D 9676</b> - Grit A 104/80 (medium) Each € |     |                    |                    |                    |                    |
| <b>Code</b>                                   |     | —                  | —                  | <b>D 9677 8040</b> | —                  |
| <b>D 9677</b> - Grit A 104/80 (medium) Each € |     |                    |                    |                    |                    |
| Max rotational speed                          | rpm | 14000              | 9000               | 7000               | 7000               |

**Type entirely in abrasive fabric of synthetic fibres**

This particular abrasive fabric makes it possible to obtain brushed finishes, with matt surface depending on the grain used For cleaning surfaces and eliminating residue, light rust, etc.

**D 9678-D 9680 - In corundum (dark red)**

For use on steel, tempered steel, steel alloy, tool steel, rustproof and acid proof steels, cast iron, plastics, wood and rubber

**D 9681 - With Silicon Carbide**

For use on aluminium, magnesium, copper alloys, titanium, nickel alloys, plastics, wood and rubber

**D 9682 - With corundum and zirconia - For high performance**

For use on steel, tempered steel, steel alloys, tool steel, rustproof and acid proof steels, cast iron, plastics, wood and rubber

| Granule size                                   | mm                 | 30x10       | 40x20       | 50x10       | 50x20       | 50x30       | 60x30       | 80x40       | 80x50       |
|--|--------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| <b>Code</b>                                    | <b>D 9678 ....</b> | —           | <b>4020</b> | —           | <b>5020</b> | <b>5030</b> | <b>6030</b> | <b>8040</b> | <b>8050</b> |
| <b>D 9678</b> - Grit A 104 (medium) Each €     |                    |             |             |             |             |             |             |             |             |
| <b>Code</b>                                    | <b>D 9679 ....</b> | —           | <b>4020</b> | —           | <b>5020</b> | <b>5030</b> | <b>6030</b> | <b>8040</b> | <b>8050</b> |
| <b>D 9679</b> - Grit A 106 (fine) Each €       |                    |             |             |             |             |             |             |             |             |
| <b>Code</b>                                    | <b>D 9680 ....</b> | —           | <b>4020</b> | —           | <b>5020</b> | <b>5030</b> | <b>6030</b> | <b>8040</b> | <b>8050</b> |
| <b>D 9680</b> - Grana A 107 (very fine) Each € |                    |             |             |             |             |             |             |             |             |
| <b>Code</b>                                    | <b>D 9681 ....</b> | —           | <b>4020</b> | —           | —           | —           | <b>6030</b> | <b>8040</b> | <b>8050</b> |
| <b>D 9681</b> - Grit S 207 (very fine) Each €  |                    |             |             |             |             |             |             |             |             |
| <b>Code</b>                                    | <b>D 9682 ....</b> | <b>3010</b> | <b>4020</b> | <b>5010</b> | —           | —           | <b>6030</b> | —           | <b>8050</b> |
| <b>D 9682</b> Each €                           |                    |             |             |             |             |             |             |             |             |
| Max rotational speed                           | rpm                | 14000       | 14000       | 11000       | 11000       | 11000       | 9000        | 7000        | 7000        |



Shank Ø 6 mm



D 9678-D 9680



D 9681



D 9682

**Pneumatic grinders**



For use with abrasive mounted points and grinding discs wheels, burrs, diamond cutting discs, wire brushes

Synthetic resin body with thermoinsulated ergonomic grip

Speed adjustable through ring rotation

Air expulsion through handle

**Plier for shanks Ø 6 mm**

Threaded air coupling ¼" Gas for hoses with internal Ø 10 mm

**Idle rpm 22000** - Power 0,37 kW - Air consumption 1,6 l/sec

Idle noise 78 dB(A) - Idle vibrations <2,5 m/s²

Overall length 178 mm - Weight 0,6 kg

|                         |                  |        |   |
|-------------------------|------------------|--------|---|
| <b>Code E 1127 1500</b> | <b>E 1127/15</b> | Each € | 1 |
|-------------------------|------------------|--------|---|



**LUKAS** Lamellar flap discs

**With abrasive flaps**

For deburring, cleaning, deoxidizing, removing rust, machining weld seams, etc. on virtually all materials

Ideal for use on angle grinders Ø 125 mm

**With M14 threaded hole** for simple mounting (pad and mounting nut no longer required)

We recommend using only the outer area of the disc

**Diameter 125 mm - Height 20 mm**

For 80 m/s peripheral speed - Max rotational speed 12200 rpm

| Grit                   | 40                 | 60                 | 80                 | 120                |
|------------------------|--------------------|--------------------|--------------------|--------------------|
| <b>Code</b>            | <b>D 9689 9040</b> | <b>D 9689 9060</b> | <b>D 9689 9080</b> | <b>D 9689 9120</b> |
| <b>D 9689/9</b> Each € |                    |                    |                    |                    |

