

LUKAS Abrasive discs

For deburring, cleaning, deoxidizing, removing rust, machining weld bead, etc. on virtually all materials - Maximum usage - No premature wear in the peripheral area

Hole Ø 22,23 mm - For 80 m/s peripheral speed

Ø 115 mm is sold in indivisible pack of 10 pcs.

Mod. SLTO - BASE-X

With abrasive flaps with light blue/green zirconia corundum

Backing plate (support) in fiberglass - Flat version

D 9689/2 - Diameter 115 mm - Max rotational speed 13300 rpm

D 9689/3 - Diameter 125 mm - Max rotational speed 12200 rpm

D 9689/5 - Diameter 178 mm - Max rotational speed 8500 rpm

Grit	40	60	80
Code	D 9689 2040	D 9689 2060	D 9689 2080
D 9689/2	Each €		
Code	D 9689 3040	D 9689 3060	D 9689 3080
D 9689/3	Each €		
Code	D 9689 5040	D 9689 5060	D 9689 5080
D 9689/5	Each €		

Application fields					
Stainless steel	Steel	Aluminium	Iron cast	Titanium	Plastic



Mod. SLTR - Angled version

With highly wear-resistant self-sharpening ceramic grit, for applications on hard-to-work materials, brass, bronze, chrome steel and nickel-chrome steel, nickel and TiAlN alloys

Backing plate (support) in glass fibers - Also suitable for cold cutting

D 9685/4 - Diameter 115 mm - Max rotational speed 13300 rpm

D 9685/5 - Diameter 125 mm - Max rotational speed 12200 rpm

D 9685/6 - Diameter 178 mm - Max rotational speed 8500 rpm

Grit	40	60	80
Code	D 9685 4040	D 9685 4060	D 9685 4080
D 9685/4	Each €		
Code	D 9685 5040	D 9685 5060	D 9685 5080
D 9685/5	Each €		
Code	D 9685 6040	—	—
D 9685/6	Each €		



With abrasive flaps with light blue/green zirconia corundum

Suitable for use on several materials for deburring, cleaning, deoxidizing, removing rust, machining weld bead, etc. - Maximum usage - No premature wear in the peripheral area

Steel backing plate (support) - Hole Ø 22,23 mm - For 80 m/s peripheral speed

Mod. SLTB - Angled version

D 9684/1 - Diameter 115 mm - Rotational speed 13300 rpm

D 9684/5 - Diameter 178 mm - Rotational speed 8600 rpm

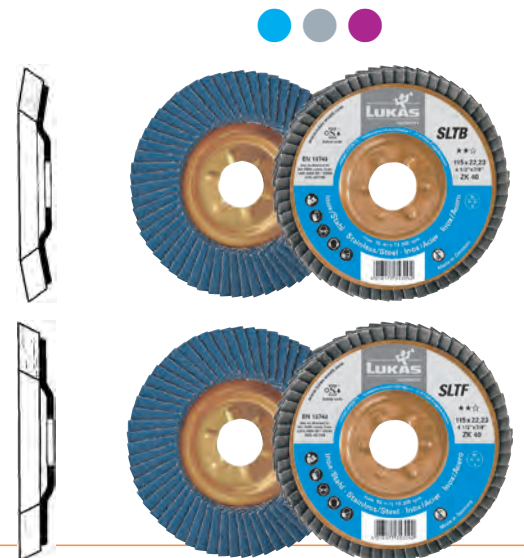
Grit	36	40	50	60	80	120*
Code	D 9684 1036	1040	1050	1060	1080	1120
D 9684/1•	Each €					
Code	D 9684 5036	5040	—	5060	5080	—
D 9684/5	Each €					

* Normal corundum

Mod. SLTF - Flat version - Sold by the unit

Diameter 125 mm - Max rotational speed 12200 rpm

Grit	40	60	80
Code	D 9683 4040	D 9683 4060	D 9683 4080
D 9683/4	Each €		



Mod. SLTT - iQSeries - For outstanding performance

For general purpose applications and exceptional material removal

With the special sickle-shaped flap configuration more than 70% of the total abrasive material is located on the outer perimeter of the support for longer tool life

With strong steel backing plate (support) to ensure less vibration

With ZK abrasive flaps with zirconia corundum, tough with a high degree of resistance to pressure - Suitable for multi-purpose use on steel and aluminium

D 9683/7 - Diameter 115 mm - Max rotational speed 13300 rpm

D 9683/8 - Diameter 125 mm - Max rotational speed 12200 rpm

D 9683/9 - Diameter 178 mm - Max rotational speed 8500 rpm

Grit	40	60
Code	D 9683 7040	D 9683 7060
D 9683/7	Each €	
Code	D 9683 8040	D 9683 8060
D 9683/8	Each €	
Code	D 9683 9040	D 9683 9060
D 9683/9	Each €	

