

LUKAS Abrasive discs

For deburring, cleaning, deoxidizing, removing rust, machining weld bead, etc. on virtually all materials - Maximum usage - No premature wear in the peripheral area

Hole Ø 22,23 mm - For 80 m/s peripheral speed
Ø 115 mm is sold in indivisible pack of 10 pcs.

Mod. SLTT - iQSeries - For outstanding performance

For general purpose applications and exceptional material removal

With the **special sickle-shaped flap configuration** more than **70% of the total abrasive material** is located on the outer perimeter of the support for **longer tool life**

With **strong steel backing plate** (support) to ensure less vibration

With **Z-Power abrasive flaps with zirconia corundum** with active abrasive surface

Suitable for applications on **stainless steel** and all other types of steel

Exceptional performance both on flat and inclined surfaces - No glazing or heating of flaps

D 9683/71 - Diameter 115 mm - Max rotational speed 13300 rpm

D 9683/81 - Diameter 125 mm - Max rotational speed 12200 rpm

D 9683/91 - Diameter 178 mm - Max rotational speed 8500 rpm

Grit	40	60
Code	D 9683 7140	D 9683 7160
D 9683/71	Each €	
Code	D 9683 8140	D 9683 8160
D 9683/81	Each €	
Code	D 9683 9140	D 9683 9160
D 9683/91	Each €	

With Heavy-Duty flaps with ceramic grit - CERAMIC

Suitable for **heavy-duty applications and high material removal**

Particularly rugged for edge grinding, on hardened steel, coated surfaces or after oxidation heat treatment - Free from iron, sulphur and chlorine

D 9683/72 - Diameter 115 mm - Max rotational speed 13300 rpm

D 9683/82 - Diameter 125 mm - Max rotational speed 12200 rpm

D 9683/92 - Diameter 178 mm - Max rotational speed 8500 rpm

Grit	40	60
Code	D 9683 7240	D 9683 7260
D 9683/72	Each €	
Code	D 9683 8240	D 9683 8260
D 9683/82	Each €	
Code	D 9683 9240	D 9683 9260
D 9683/92	Each €	

Mod. V2Power - iQSeries - For outstanding performance

For general purpose applications and exceptional material removal

With the **special sickle-shaped flap configuration** (patented), more than **70% of the total abrasive material** is located on the outer perimeter of the support for **longer tool life**

Exceptional performance both on flat and inclined surfaces

With **ZK abrasive flaps with zirconia corundum**, tough with a high degree of resistance to pressure - Suitable for **multi-purpose use on steel and aluminium**

D 9684/6 - Diameter 115 mm - Max rotational speed 13300 rpm

D 9684/7 - Diameter 125 mm - Max rotational speed 12200 rpm

D 9684/8 - Diameter 178 mm - Max rotational speed 8500 rpm

D 9684/9 - Diameter 230 mm - Max rotational speed 6600 rpm

Grit	40	60
Code	D 9684 6040	D 9684 6060
D 9684/6	Each €	
Code	D 9684 7040	D 9684 7060
D 9684/7	Each €	
Code	D 9684 8040	D 9684 8060
D 9684/8	Each €	
Code	D 9684 9040	—
D 9684/9	Each €	

With **Z-Power abrasive flaps with zirconia corundum** with active abrasive surface

Suitable for applications on **stainless steel** and all other types of steel

No glazing or heating of flaps

D 9684/61 - Diameter 115 mm - Max rotational speed 13300 rpm

D 9684/71 - Diameter 125 mm - Max rotational speed 12200 rpm

D 9684/81 - Diameter 178 mm - Max rotational speed 8500 rpm

Grit	40	60
Code	D 9684 6140	D 9684 6160
D 9684/61	Each €	
Code	D 9684 7140	D 9684 7160
D 9684/71	Each €	
Code	D 9684 8140	D 9684 8160
D 9684/81	Each €	



Application fields					
Stainless steel	Steel	Aluminium	Iron cast	Titanium	Plastic
●	●	●	●	●	●



CERAMIC - Heavy Duty

