

LUKAS Abrasive discs

For deburring, cleaning, deoxidizing, removing rust, machining weld bead, etc. on virtually all materials - Maximum usage - No premature wear in the peripheral area

Hole Ø 22,23 mm - For 80 m/s peripheral speed

Ø 115 mm is sold in indivisible pack of 10 pcs.

Mod. V2Power - iQSeries - For outstanding performance

For general purpose applications and exceptional material removal

With the **special sickle-shaped flap configuration** (patented), more than **70% of the total abrasive material** is located on the outer perimeter of the support for **longer tool life**

Exceptional performance both on flat and inclined surfaces

With silicon carbide (SiC) flaps

Suitable for applications on aluminium alloys, carbon fiber and fiberglass

D 9684/63 - Diameter 115 mm - Max rotational speed 13300 rpm

D 9684/73 - Diameter 125 mm - Max rotational speed 12200 rpm

D 9684/83 - Diameter 178 mm - Max rotational speed 8500 rpm

Grit	24	36	40
Code	—	D 9684 6336	D 9684 6340
D 9684/63	Each €		
Code	—	D 9684 7336	D 9684 7340
D 9684/73	Each €		
Code	D 9684 8324	D 9684 8336	—
D 9684/83	Each €		

With Heavy-Duty flaps with ceramic grit - CERAMIC

Suitable for heavy-duty applications and high stock removal

Particularly rugged for edge grinding, on hardened steel, coated surfaces or after oxidation heat treatment

D 9684/62 - Diameter 115 mm - Max rotational speed 13300 rpm

D 9684/72 - Diameter 125 mm - Max rotational speed 12200 rpm

D 9684/82 - Diameter 178 mm - Max rotational speed 8500 rpm

D 9684/92 - Diameter 230 mm - Max rotational speed 6600 rpm

Grit	40	60
Code	D 9684 6240	D 9684 6260
D 9684/62	Each €	
Code	D 9684 7240	D 9684 7260
D 9684/72	Each €	
Code	D 9684 8240	D 9684 8260
D 9684/82	Each €	
Code	D 9684 9240	—
D 9684/92	Each €	

Mod. SLTC - Angled version

With abrasive flaps with light blue/green zirconia corundum

Backing plate (support) in «NAWAROFLEX», a laminated, high density material made of renewable raw materials, almost fully biodegradable (with no toxic residues) and recyclable. No damage to the workpiece, lightweight, high elasticity with less vibration and noise (lower than 80 Db), less heat generation and no electrical conduction - Angled version

Diameter 115 mm - Max rotational speed 13300 rpm

Grit	36	40	50	60	80
Code	D 9686 1036	D 9686 1040	D 9686 1050	D 9686 1060	D 9686 1080
D 9686/1	Each €				

Mod. SLTV

With elastic flaps in synthetic corundum (dark red) abrasive cloth, to achieve satin finishing according to grit

For cleaning surfaces and removing residues, light oxidation

Backing plate (support) in «NAWAROFLEX» (see description D 9686/1) - Flat version

Diameter 115 mm - Max rotational speed 4900 rpm - For 30 m/s peripheral speed

Grit	104 (medium)	106 (fine)
Code	D 9687 1104	D 9687 1106
D 9687/1*	Each €	

Mod. SLTM

Flap wheels of abrasive fleece/synthetic abrasive cloth combination

For surface finishing - With good material removal

Backing plate (support) in «NAWAROFLEX» (see description D 9686/1) - Flat version

Diameter 115 mm - Max rotational speed 4900 rpm - For 30 m/s peripheral speed

Flap combination	grit	104/80 (fine)	106/150 (medium)
Code		D 9688 1104	D 9688 1106
D 9688/1*	Each €		

* Sold by the unit



Application fields					
Stainless steel	Steel	Aluminium	Iron cast	Titanium	Plastic
●	●	●	●	●	●



CERAMIC - Heavy Duty



NAWAROFLEX® backing plate



NAWAROFLEX® backing plate



NAWAROFLEX® backing plate