




Normal grey corundum - For ferrous metals and simple steel

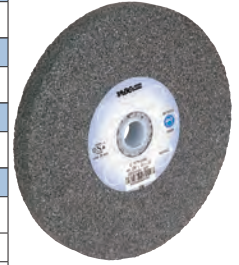
D 9770/24 - Grit 24 - Specification A24R5C

D 9770/36 - Grit 36 - Specification A36Q5C

D 9770/46 - Grit 46 - Specification A46O5C

D 9770/60 - Grit 60 - Specification A60N5C

Diameter x thickness	mm	75x10	100x15	150x20	150x25	200x20	200x25	200x30	250x25	250x30	300x30	300x40
Code	D 9770	—	—	2405	—	2408	2409	—	2411	2412	2413	2414
D 9770/24 - Grit 24P	Each €											
Code	D 9770	3601	3602	3605	3606	3608	3609	—	3611	3612	3613	—
D 9770/36 - Grit 36P	Each €											
Code	D 9770	4601	4602	4605	4606	4608	4609	4610	4611	4612	4613	4614
D 9770/46 - Grit 46M	Each €											
Code	D 9770	—	—	6005	6006	6008	6009	—	6011	—	—	—
D 9770/60 - Grit 60P	Each €											
Hole Ø	mm	13	13	16	16	20	20	20	25	25	30	30
Max rotation speed	rpm	8950	6700	4500	4500	3350	3350	3350	2700	2700	2250	2250
	pcs.	12	12	5	4	6	5	4	5	4	4	3




D 7

Special pink corundum - For grinding, finishing and sharpening high speed steel and tempered steel

D 9771/24 - Grit 24 - Specification DR24P5C


D 9771/46 - Grit 46 - Specification DB46M5C

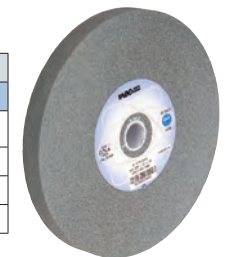
D 9771/60 - Grit 60 - Specification DB60M5C

Diameter x thickness	mm	75x10	100x15	150x20	150x25	200x20	200x25	200x30	250x30
Code	D 9771	—	—	2405	—	—	2409	—	—
D 9771/24 - Grit 24P	Each €								
Code	D 9771	4601	4602	4605	4606	4608	4609	4610	4612
D 9771/46 - Grit 46M	Each €								
Code	D 9771	—	—	6005	6006	—	6009	—	—
D 9771/60 - Grit 60P	Each €								
Hole Ø	mm	13	13	16	16	20	20	20	25
Max rotation speed	rpm	8950	6700	4500	4500	3350	3350	3350	2700
	pcs.	12	12	5	4	6	5	4	4



Green silicon carbide - For sharpening tools in hard metal - **Grit 80** - Specification W80K5C18

Diameter x thickness	mm	150x20	150x25	200x20	200x25	200x30	250x25	250x30	300x30
Code	D 9772	8005	8006	8008	8009	8010	8011	8012	8013
D 9772/80 - Grit 80J	Each €								
Hole Ø	mm	16	16	20	20	20	25	25	30
Max rotational speed	rpm	4500	4500	3350	3350	3350	2700	2700	2250
	pcs.	5	4	6	5	4	5	4	4



Diamond wheels

Suitable for bench grinders, **to sharpen tools in hard metal and HSS high speed steel**

Light steel disc, with 15 mm diamond coating even on a side face - Grit D 181

Not suitable for dressing

Diameter 150 mm - Thickness 25 mm - Hole Ø 20 mm - Max rotational speed 4000 rpm

Code D 9773 0150	D 9773	Each €	 1
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Ceramic bonded grinding wheels for saws

With 45° bevel for sharpening saws

D 9774/60 - Normal grey corundum - Grit 60 - Specification A60N5C - For sharpening saws in normal steel

D 9775/46 - Special pink corundum - Grit 46 - Specification DR46M5C - For sharpening saws in hard steel

D 9775/60 - Special pink corundum - Grit 60 - Specification DB60N5C10 - For sharpening saws in hard steel

Diameter x thickness	mm	150x8	200x8	200x10
Code	D 9774 6001	D 9774 6002	D 9774 6003	
D 9774/60 - Grit 60M	Each €			
Code	D 9775 4601	D 9775 4602	—	
D 9775/46 - Grit 46M	Each €			
Code	D 9775 6001	D 9775 6002	D 9775 6003	
D 9775/60 - Grit 60N	Each €			
Hole	Ø mm	20	20	20
Max rotational speed	rpm	4500	3350	3350
	pcs.	4	5	4



D 9774

D 9775

To avoid any damage due to careless handling during transport, we recommend purchasing items in packs