

LUKAS Cutting discs for portable machines

Reinforced with high strength glass fibers for maximum safety and stability when in use
 Excellent grit and resin bonding provide significantly improved cutting performance
 Optimised production processes, compliant with ecological standards, with low odour and dust levels during daily use
 Maximum life and performance in larger cuts - High abrasive power
 Statically and dynamically balanced - 80 m/s peripheral speed

In indivisible pack

Flat type for cutting stone, concrete and cast iron

PREMIUMFLEX Model

Ø x thickness	mm	230 x 3,0		
Code		D 9820 4230		
D 9820/4	Each €			
Max rotational speed	rpm	6600		
	pcs.	25		

Flat type with ceramic grain for cutting stainless steel

With self-sharpening ceramic grain

Suitable for very hard materials, does not overheat.

CERAMIC Model

Ø x thickness	mm	115 x 1,3	125 x 1,3	230 x 1,9
Code		D 9820 8115	D 9820 8125	D 9820 8230
D 9820/8	Each €			
Max rotational speed	rpm	13300	12200	6600
	pcs.	50	50	50

With depressed center for cutting - PREMIUMFLEX model

For steel

Ø x thickness	mm	115 x 3,0	125 x 3,0	180 x 3,0	230 x 3,0
Code		D 9821 1115	D 9821 1125	D 9821 1180	D 9821 1230
D 9821/1	Each €				
Rotational speed	rpm	13300	12250	8500	6650
	pcs.	25	25	25	25

For stainless steel - INOX

Ø x thickness	mm	115 x 2,5	125 x 3,0	180 x 3,0	230 x 3,0
Code		D 9821 2115	D 9821 2125	D 9821 2180	D 9821 2230
D 9821/2	Each €				
Rotational speed	rpm	13300	12250	8500	6650
	pcs.	25	25	25	25

With depressed center for deburring steel

PREMIUMFLEX model

Ø x thickness	mm	100 x 6,0	115 x 6,0	125 x 6,0	180 x 6,5	230 x 6,5
Code		D 9823 1100	D 9823 1115	D 9823 1125	D 9823 1180	D 9823 1230
D 9823/1	Each €					
Rotational speed	rpm	15300	13300	12250	8500	6650
	pcs.	10	10	10	10	10

PROGRESS model

Ø x thickness	mm	115 x 7,0	125 x 7,0	180 x 7,0	230 x 7,0
Code		D 9823 6115	D 9823 6125	D 9823 6180	D 9823 6230
D 9823/6	Each €				
Rotational speed	rpm	13300	12250	8500	6650
	pcs.	10	10	10	10



Grinding wheels, diamond cutting discs

PREMIUMFLEX	BASE
PROMAX	INDUSTRY
PROGRESS	HIGH PERFORMANCE



Application fields	Stainless steel	Steel	Aluminium	Stones Bricks	Cast iron	Titanium
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