

LUKAS Cutting discs for portable machines

Reinforced with high strength glass fibers for maximum safety and stability when in use

Excellent grit and resin bonding provide significantly improved cutting performance

Optimised production processes, compliant with ecological standards, with low odour and dust levels during daily use


Maximum life and performance in larger cuts - High abrasive power

Statically and dynamically balanced - 80 m/s peripheral speed

In indivisible pack 


With depressed center for deburring stainless steel - INOX

PREMIUMFLEX model

Ø x thickness	mm	115 x 6,4	125 x 6,4	180 x 8,0	230 x 6,4
Code		D 9823 2115	D 9823 2125	D 9823 2180	D 9823 2230
D 9823/2	Each €				
Rotational speed	rpm	13300	12250	8500	6650
	pcs.	10	10	10	10

PROGRESS model

With particular nodular structure for high material removal

Ø x thickness	mm	115 x 7,0	125 x 7,0	180 x 7,0	230 x 7,0
Code		D 9823 7115	D 9823 7125	D 9823 7180	D 9823 7230
D 9823/7	Each €				
Rotational speed	rpm	13300	12250	8500	6650
	pcs.	10	10	10	10




PREMIUMFLEX	BASE
PROMAX	INDUSTRY
PROGRESS	HIGH PERFORMANCE



Nodular structure

For deburring aluminium


PROMAX Model

Ø x thickness	mm	115 x 7,0	125 x 7,0	180 x 7,0	230 x 7,0
Code		D 9823 3115	D 9823 3125	D 9823 3180	D 9823 3230
D 9823/3	Each €				
Max rotational speed	rpm	13300	12250	8500	6650
	pcs.	10	10	10	10



For deburring stone, concrete and cast iron

PROMAX Model

Ø x thickness	mm	180 x 7,0	230 x 7
Code		D 9823 4180	D 9823 4230
D 9823/4	Each €		
Max rotational speed	rpm	8500	6650
	pcs.	10	10




Type with ceramic grain and depressed centre for deburring stainless steel

With self-sharpening ceramic grain

Suitable for very hard materials, does not overheat

CERAMIC Model

Ø x thickness	mm	115 x 7,0	125 x 7,0	230 x 7,0
Code		D 9823 8115	D 9823 8125	D 9823 8230
D 9823/8	Each €			
Max rotational speed	rpm	13300	12200	6600
	pcs.	10	10	10




Combined type for deburring and cutting stainless steel

With depressed centre

PROGRESS COOL JOBBER Model

With particular modular structure that allows high material removal

Ø x thickness	mm	115 x 3,0	125 x 3,0	230 x 3,2
Code		D 9824 2115	D 9824 2125	D 9824 2230
D 9824/2	Each €			
Max rotational speed	rpm	13300	12200	6600
	pcs.	25	25	20



Nodular structure

Application fields	Stainless steel 	Steel 	Aluminium 	Stones Bricks 	Cast iron 	Titanium 
--------------------	---	---	---	---	---	--