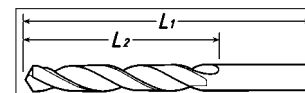


NORMEX® Twist drills with straight shank

With flutes and profile entirely ground

DIN 338		Type N	RH	h 8
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C shape

F 7553

HSS
Co 5%

TiAIN



Particularly suitable for drilling at high speed on alloy steels with hardness up to 1100 N/mm²
Resistant to high temperatures, suitable for universal use

F 7554

HSS
TiN

For: gray cast iron, malleable cast iron, nodular cast iron, steely cast iron, alloy and non-alloy steels, sintered iron, new silver, graphite

Ø mm	Code F 7553	F 7553 Each €	Code F 7554	F 7554 Each €	L1 mm	L2 mm	Ø mm	Code F 7553	F 7553 Each €	Code F 7554	F 7554 Each €	L1 mm	L1 mm	Ø mm	Code F 7553	F 7553 Each €	Code F 7554	F 7554 Each €	L1 mm	L2 mm
1,00	—		0100		34	12	4,20	0420		0420		75	43	7,60	—		0760		117	75
1,10	—		0110		36	14	4,30	—		0430		80	47	7,70	—		0770		117	75
1,20	—		0120		38	16	4,40	—		0440		80	47	7,80	—		0780		117	75
1,30	—		0130		38	16	4,50	0450		0450		80	47	7,90	0790		0790		117	75
1,40	—		0140		40	18	4,60	—		0460		80	47	8,00	0800		0800		117	75
1,50	—		0150		40	18	4,70	—		0470		86	47	8,10	—		0810		117	75
1,60	—		0160		43	20	4,80	—		0480		86	52	8,20	—		0820		117	75
1,70	—		0170		43	20	4,90	—		0490		86	52	8,30	—		0830		117	75
1,80	—		0180		46	22	5,00	0500		0500		86	52	8,40	—		0840		117	75
1,90	—		0190		46	22	5,10	0510		0510		86	52	8,50	0850		0850		117	75
2,00	0200		0200		49	49	5,20	—		0520		86	52	8,60	—		0860		125	81
2,10	—		0210		49	24	5,30	—		0530		86	52	8,70	—		0870		125	81
2,20	0220		0220		53	53	5,40	—		0540		93	57	8,80	—		0880		125	81
2,30	—		0230		53	27	5,50	0550		0550		93	57	8,90	—		0890		125	81
2,40	—		0240		57	30	5,70	—		0570		93	57	9,00	0900		0900		125	81
2,50	0250		0250		57	30	5,80	—		0580		93	57	9,10	—		0910		125	81
2,60	0260		0260		57	30	5,90	—		0590		93	57	9,20	—		0920		125	81
2,70	—		0270		61	33	6,00	0600		0600		93	57	9,30	—		0930		125	81
2,80	—		0280		61	33	6,20	—		0620		101	63	9,40	—		0940		125	81
2,90	0290		0290		61	33	6,30	—		0630		101	63	9,50	0950		0950		125	81
3,00	0300		0300		61	33	6,40	—		0640		101	63	9,60	—		0960		133	87
3,10	—		0310		65	36	6,50	0650		0650		101	63	9,70	—		0970		133	87
3,20	0320		0320		65	36	6,60	—		0660		101	63	9,80	—		0980		133	87
3,30	0330		0330		65	36	6,70	0670		0670		101	63	9,90	—		0990		133	87
3,40	—		0340		70	39	6,80	—		0680		109	69	10,00	1000		1000		133	87
3,50	0350		0350		70	39	6,90	—		0690		109	69	10,50	—		1050		133	87
3,60	—		0360		70	39	7,00	0700		0700		109	69	11,00	—		1100		142	94
3,70	0370		0370		70	39	7,10	—		0710		109	69	11,50	—		1150		142	94
3,80	—		0380		75	43	7,20	—		0720		109	69	12,00	—		1200		151	101
3,90	—		0390		75	43	7,30	—		0730		109	69	12,50	—		1250		151	101
4,00	0400		0400		75	43	7,40	—		0740		109	69	13,00	—		1300		151	101
4,10	—		0410		75	43	7,50	0750		0750		109	69							

for Ø 1,00÷10,50 mm pieces - for Ø 11,00÷13,00 mm 5 pieces

