

NORMEX® Centre drills

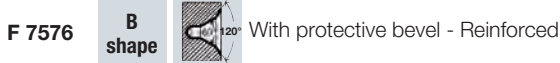
HSS Co 5%	DIN 333	RH
--------------	------------	----

Version with flat surface - Without protective bevel
For use on end milling machines to simultaneously make the centering hole and the facing of the piece to be worked



Body Ø mm	Code F 7575	F 7575/1	Code F 7575	F 7575/2	Points Ø mm	Overall length mm	Body Ø mm	Code F 7575	F 7575/1	Code F 7575	F 7575/2	Points Ø mm	Overall length mm
	Each €	Each €				Each €	Each €		
4	1004		2004		1,6	35,5	10	1010		2010		4	56
5	1005		2005		2	40,5	12,5	1125		2125		5	63
6,3	—		2063		2,5	45,5	16	1016		2016		6,3	71
8	1008		2008		3,15	50,5	20	1020		2020		8	80

with Ø 4÷10 mm 10 pcs. - with Ø 12,5÷20 mm 1 pce.



Body Ø mm	Code	F 7576	Points Ø mm	Overall length mm	Body Ø mm	Code	F 7576	Points Ø mm	Overall length mm
		Each €					Each €		
6,3	F 7576 0063		1,6	45,5	14	F 7576 0014		4	71
8	F 7576 0008		2	50,5	18	F 7576 0018		5	80
10	F 7576 0010		2,5	56,0	20	F 7576 0020		6,3	80
11,2	F 7576 0112		3,15	60,0					

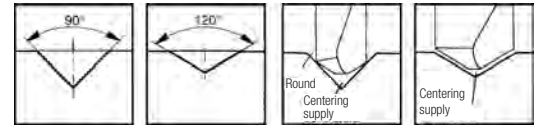
with Ø 6,3÷14 mm 10 pcs. - with Ø 18÷20 mm 5 pcs.

NORMEX® NC spotting drills

RH	h 6
----	-----

Profile entirely ground

Particularly suited on NC machines, milling machines, etc.
The short flutes and thin core allow for highly precise spot drilling even on pieces with inclined surfaces



In 5% cobalt high speed steel - HSS-Co5

F 7578 - 120° sharpening angle

F 7579 - 90° sharpening angle - Also suitable for countersinking



Ø mm	Code F 7578	F 7578	Code F 7579	F 7579	Overall mm	Helix mm	Ø mm	Code F 7578	F 7578	Code F 7579	F 7579	Overall mm	Helix mm
	Each €	Each €				Each €	Each €		
5,00	0500		0500		60	15	12,00	1200		1200		102	30
6,00	0600		0600		66	20	16,00	1600		1600		115	35
8,00	0800		0800		79	25	20,00	2000		2000		131	40
10,00	1000		1000		89	25							

In 5% cobalt high speed steel - HSS-Co5 - With TiN coating

F 7582 - 120° sharpening angle

F 7584 - 90° sharpening angle - Also suitable for countersinking



Ø mm	Code F 7582	F 7582	Code F 7584	F 7584	Overall mm	Helix mm	Ø mm	Code F 7582	F 7582	Code F 7584	F 7584	Overall mm	Helix mm
	Each €	Each €				Each €	Each €		
5,00	0500		0500		60	15	12,00	1200		1200		102	30
6,00	0600		0600		66	20	16,00	1600		1600		115	35
8,00	0800		0800		79	25	20,00	2000		2000		131	40
10,00	1000		1000		89	25							

Solid carbide

F 7586 - 120° sharpening angle

F 7587 - 90° sharpening angle - Also suitable for countersinking

SOLID CARBIDE



Ø mm	Code F 7586	F 7586	Code F 7587	F 7587	Overall mm	Helix mm	Ø mm	Code F 7586	F 7586	Code F 7587	F 7587	Overall mm	Helix mm
	Each €	Each €				Each €	Each €		
6,00	0600		0600		50	18	12,00	1200		1200		70	24
8,00	0800		0800		60	23	16,00	1600		1600		75	26
10,00	1000		1000		70	24	20,00	2000		2000		100	35