

# NORMEX® Taps for automatic machines and nuts

M	HSS	HSS-E	DIN 357	ISO 6H	ISO 2-6H
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ISO metric  
threading  
DIN 13

coarse  
pitch



ABC TOOLS



F 7872							F 7879			F 7880		F 7881	
Model				4911 Rapidex			Model			8000		8001	
DIN				—			DIN			357		357	
Version/Shape				B/lead chamfer			Version/Shape			Chamfer for nuts		Chamfer for nuts with roughing taper	
Steel				HSS-E			Steel			HSS		HSS-E	
Tolerance				ISO 6H			Tolerance			ISO 6H		ISO 2-6H	
For holes							For holes						
Max threading depth				—			Max threading depth			Equal to diameter		Equal to diameter	
For material group:				1.1			For material group:			—		—	
M	Pitch mm	Code F 7872 ....	Each €	M	Pitch mm	pilot hole Ø mm	Code F 7879 ....	Each €	Code F 7880 ....	Each €	Code F 7881 ....	Each €	
2,2	0,45	0022		3	0,5	2,50	0003		0003		—		
2,3	0,4	0023		3,5	0,6	2,90	—		0035		—		
3	0,5	0003		4	0,7	3,30	0004		0004		0004		
4	0,7	0004		5	0,8	4,20	0005		0005		—		
6	1	0006		6	1	5,00	0006		0006		0006		
				8	1,25	6,80	0008		0008		0008		
				9	1,25	7,80	—		0009		—		
				10	1,5	8,50	0010		0010		—		
				12	1,75	10,20	0012		0012		0012		
				16	2	14,00	—		0016		—		
				20	2,5	17,50	—		0020		—		

To choose the right tap and coating indication, see tables from page 526