

## ABC TOOLS Parallel vices for machine

In nodular cast iron, jaws in tempered steel

### Precision execution

For quick-release fastening on machine tool tables

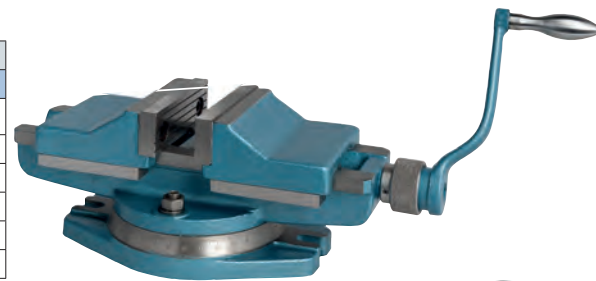
With two parallel guides to perfectly close the jaws

Nut screw protected throughout the stroke (inside the body), with trapezoidal thread for straight movement and raised blocking

### 360° rotating graduated base

Suitable for milling, planing, grooving and slots requiring concentric clamping

Jaw width	mm	160	200
Code		<b>G 3385 2160</b>	<b>G 3385 2200</b>
<b>G 3385/2</b>	Each €		
Max. opening	mm	125	160
Jaw height	mm	50	63
Total height	mm	169	185
Max. clamping force	N	40000	55000
Weight approx.	kg	33,5	59



### 0° to 90° tilting range

### 360° rotating graduated base

Suitable for milling, planing, drilling when two angle setting is required

Jaw width	mm	125	160
Code		<b>G 3385 6125</b>	<b>G 3385 6160</b>
<b>G 3385/6</b>	Each €		
Max. opening	mm	100	125
Jaw height	mm	40	50
Total height	mm	169	200
Max. clamping force	N	35000	45000
Weight approx.	kg	20	34,2



## ABC TOOLS Precision vice for grinding and control

Entirely in steel, tempered and stabilised, ground on all sides

Hardness HRc 58-62

Precision within 0,005 mm/100 mm, for use on all 4 sides

Rapid piece progress and final tightening by means of a hexagonal male wrench

Jaws with "V" groove, suitable to safely grip even shaped parts

Suitable for working precision pieces on grinding machines, boring machines and other precision machines and for measurement and control work

Jaw width	mm	50	70	100
Code		<b>G 3386 0050</b>	<b>G 3386 0070</b>	<b>G 3386 0100</b>
<b>G 3386</b>	Each €			
Maximum opening	mm	65	100	125
Jaw height	mm	25	32	45
Dimensions LxDxh	mm	140x50x50	190x73x67	245x100x67
Weight approx.	kg	1,6	4	9,7



## ABC TOOLS Quick-tightening, precision vices

Cast-iron body, steel jaws, tempered and ground

Central shaft, sliding guides and blocking mechanism, tempered and ground

The base of the vice is open to allow for through drilling and tapping on the piece

With worked side support surfaces, for vertical and horizontal work on the piece

Tightening with a single lever that makes it possible to move the jaw and lock the piece

With fixed prismatic jaw and moving jaw with flat surface

Jaw width	mm	80	100	125
Code		<b>G 3387 5080</b>	<b>G 3387 5100</b>	<b>G 3387 5125</b>
<b>G 3387/5</b>	Each €			
Maximum opening	mm	80	113	150
Jaw height	mm	33	41	16,5
Dimensions LxDxh	mm	234x82x76	234x82x89	330x185x90
Weight approx.	kg	5	9,2	10

